



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5080-1

Job Sheet 173019



Part No: D5080-1

Job Qty: 20 ea

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	20 pcs	3/3/18	3/3/18	0.00	0.68	Waterjet1		SC 18/05/18
110	QC	20 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-2		SC 18/05/18
120	QC	20 pcs	3/3/18	3/3/18	0.00	0.00	QC8-5		38
130	Brake NC	20 pcs	3/5/18	3/5/18	0.02	1.01	Brake NC 1		DAS-89 38
140	QC	20 pcs	3/5/18	3/5/18	0.00	0.00	QC5		38
150	Packaging	20 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3	57138	MAY 28 2018
160	QC21-SA	20 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 21 MAY 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.7600 sf (.038 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	79	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 3:19 PM dart.logan.david



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CANADA
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Container No: S057106



Part: D5080-1

Job No: 173019

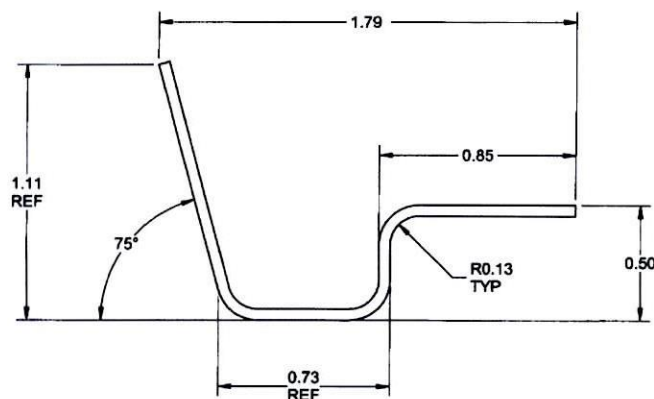
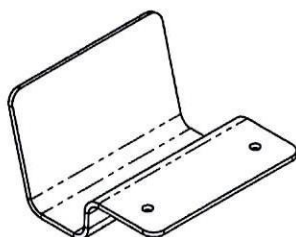
Serial No/Batch: S057106

Revision:

Inspector:

Date: 03/31/18

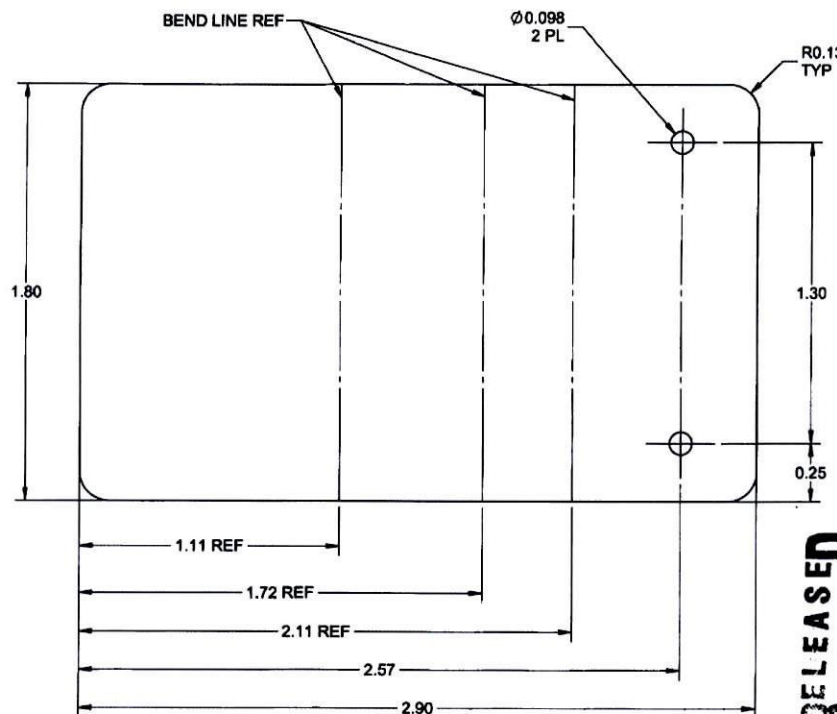
38
DV



D5080-1 ANGLE BRACKET
MAKE FROM D5080-1F

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 18 GAUGE (0.048" THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs



D5080-1F FLAT PATTERN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 113019

APPROVED	DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	ML		
	CHECKED	AJS	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5080	SHEET 2 OF 3
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	STRIKER PLATE ASSY	NTS
	DATE	14.03.24	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2014-04-23

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